

Shell ROTELLA® ELC Nitrite Free Pre-Diluted *50/50*

Premium, Nitrite Free, Extended Life Antifreeze/Coolant for Commercial and Mixed Fleet Use

Shell ROTELLA® ELC Nitrite Free (NF) Pre-Diluted 50/50 antifreeze/coolant is a "Fill for Life" ethylene glycol based coolant. It is based on proven Shell ROTELLA® ELC OAT technology for extended life operation up to 600,000 miles/12,000 hours in medium and heavy duty diesel, gasoline, and natural gas vehicles and up to 150,000 miles in passenger cars and light duty trucks. Nitrite free formulation provides improved protection of aluminium components in modern engines including brazed aluminium heat exchangers and meets many of the newest OEM specifications. ROTELLA® ELC NF Pre-Diluted 50/50 is pre-diluted and ready to use. It requires no further dilution.

DESIGNED TO MEET CHALLENGES

Performance, Features & Benefits

· Outstanding heat transfer

Provides excellent heat transfer due to the OAT technology that is superior to conventional coolants. This helps keep heavily used engines cool during summer.

All Climate Use

Shell ROTELLA® ELC NF Pre-Diluted 50/50 provides protection against freezing at low temperatures and boilover protection at high temperatures during summer months and/or severe operating conditions at proper dilutions. As sold, Shell ROTELLA® ELC NF Pre-Diluted 50/50 provides freeze protection down to -34°F / -36°C and boilover protection up to +265°F / +129°C (with the use of a 103.4 kPa pressure cap). No further dilution is recommended.

· Extended Life Capability

Shell ROTELLA® ELC NF Pre-Diluted 50/50 typically provides up to 600,000 miles (1 million km) or 12,000 hours • Excellent Cavitation (Pitting) Protection in commercial applications under normal operating conditions without the use of Extender or SCAs, or up to 150,000 miles (240,000 km) service intervals in passenger car service provided the coolant is frequently checked and kept in good condition.

Compatibility With Other Coolants

Shell ROTELLA® ELC NF Pre-Diluted 50/50 is miscible and compatible with other engine coolant (antifreeze), including Shell ROTELLA® ELC, Shell ROTELLA® Ultra ELC, and ShellZone® DEX-COOL®1 . Dilution/mixing with nonequivalent coolants will reduce or eliminate the extended life properties. Therefore, do not dilute the product by more than 20% with conventional coolants.

Excellent Water Pump Life

Shell ROTELLA® ELC NF Pre-Diluted 50/50 helps provide much longer water pump seal life than conventional coolants due to the absence of abrasive dissolved solids. The product also provides cavitation protection to help prevent erosion corrosion wear.

· No SCA Use Required

No supplemental coolant additive (SCA) use is needed during the life of the coolant.

Formulation delivers a high level of protection against cylinder liner pitting due to cavitation.

• Excellent Corrosion Protection

Shell ROTELLA® ELC NF Pre-Diluted 50/50 provides excellent corrosion protection of all engine and cooling system metals including aluminium, brass, copper, iron, solder, and steel.

1 DEX-COOL is a registered trademark of General Motors Corporation.

Main Applications

· Heavy duty, mixed application antifreeze / coolant

Shell ROTELLA® ELC NF is designed for commercial and passenger car engines operating on diesel, gasoline, natural gas, propane, LPG or methane based waste gas.

Using the proven OAT technology found in Shell ROTELLA® ELC in a nitrite free formulation, Shell ROTELLA® ELC NF provides the same protection levels of Shell ROTELLA® ELC with corrosion control and cooling system protection up to 600,000 miles/12,000 hours in commercial operation or 150,000 miles in passenger cars and trucks with no Extender needed.

Shell ROTELLA® ELC NF can be used in automobiles, light duty trucks, medium duty trucks, heavy duty trucks, making it ideal for mixed fleets.

Specifications, Approvals & Recommendations

Shell ROTELLA® ELC NF is suitable for use against the following specifications:

- ASTM D3306, D4985, D6210
- Cummins CES 14439²

- Detroit Diesel 93K217
- Ford WSS-M97B44D
- General Motors GM 6277M
- Mack Truck
- MTU MTL 5048
- Navistar MPAPS B-1 Type IIIA (formerly Int CEMS B-1 Type IIIA)
- PACCAR
- TMC RP 329, RP 364
- Volvo TSI 184-001

2 Approved for use in all Cummins medium & heavy duty on-road and off-road engines where CES 14439 coolants are specified.

The product is free of amine, nitrite, nitrate, phosphate, heavy metals, and silicate, thus meeting European OEM requirements for phosphate free and heavy metal free coolant and nitrite free coolant, and Japanese OEM requirements for silicate free coolant.

For a full listing of equipment approvals and recommendations, please consult your local Shell Technical Help Desk.

Typical Physical Characteristics

Properties		Method	Shell ROTELLA® ELC NF Pre-Diluted 50/50
Appearance, visual color			Red
Freeze point (as produced)	°C(°F)	ASTM D1177	-37 (-34)
pH as sold		ASTM D1287	8.3
Reserve Alkalinity	ml 0.1N HCL	ASTM D1121	3.0
Shelf Life (unused)			5 years
Silicon as silicate	ppm	ICP	None
Specific Gravity	@15.6°C	ASTM D1122	1.06

These characteristics are typical of current production. Whilst future production will conform to Shell's specification, variations in these characteristics may occur.

Health, Safety & Environment

· Health and Safety

Shell ROTELLA® Nitrite Free Pre-Diluted 50/50 is unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of personal hygiene are maintained.

Avoid contact with skin. Use impervious gloves with new and used fluid. After skin contact, wash immediately with soap and
water. Guidance on Health and Safety is available on the appropriate Material Safety Data Sheet, which can be obtained
from www.epc.shell.com

The usual precautions for handling chemicals must be observed. In particular the place of work must be well ventilated, the skin protected and safety glasses worn at all times. Avoid contact with the skin. This product contains a bitterant reducing the chance of accidental ingestion. The product is based on monoethylene glycol and should be kept from children and animals to prevent exposure.

• Protect the Environment

Take used coolant to an authorised collection point. Do not discharge into drains, soil or water.

Additional Information

• Storage Requirements

Store at ambient temperatures and limit periods of exposure to temperatures above 35°C.

Advice

Advice on applications not covered here may be obtained from your Shell representative.